



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-10-2

Job Sheet 181335



Part No: C3-10-2

Job Qty: 10 ea

Part Name: Lock Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-10-2 Rev 1A IPP Rev A 18.04.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	10 pcs	8/3/18	8/3/18	0.00	0.50	Small Fab-9		MLL
110	QC	10 pcs	8/3/18	8/3/18	0.00	0.00	QC5		101808-03
130	Packaging	10 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-2		21
140	QC21-FG	10 Ea	8/3/18	8/3/18	0.00	0.00	QC21		9-89 GA178

Part Op 100 - Cut spring to Size and form ends. See note 1.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9665K57	Extension Spring, SS, 20" Long x 0.25" OD x 0.02" Dia.	1.6600 ft (.166 ea)	90-Start up Operation	306026

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	9665K57	2	3	0

Part Specifications

Specifications could not be found.



Container No: S098948



Part: C3-10-2

Job No: 181335

Serial No/Batch: S098948

Revision: 1A

Inspector:

Exp Date:

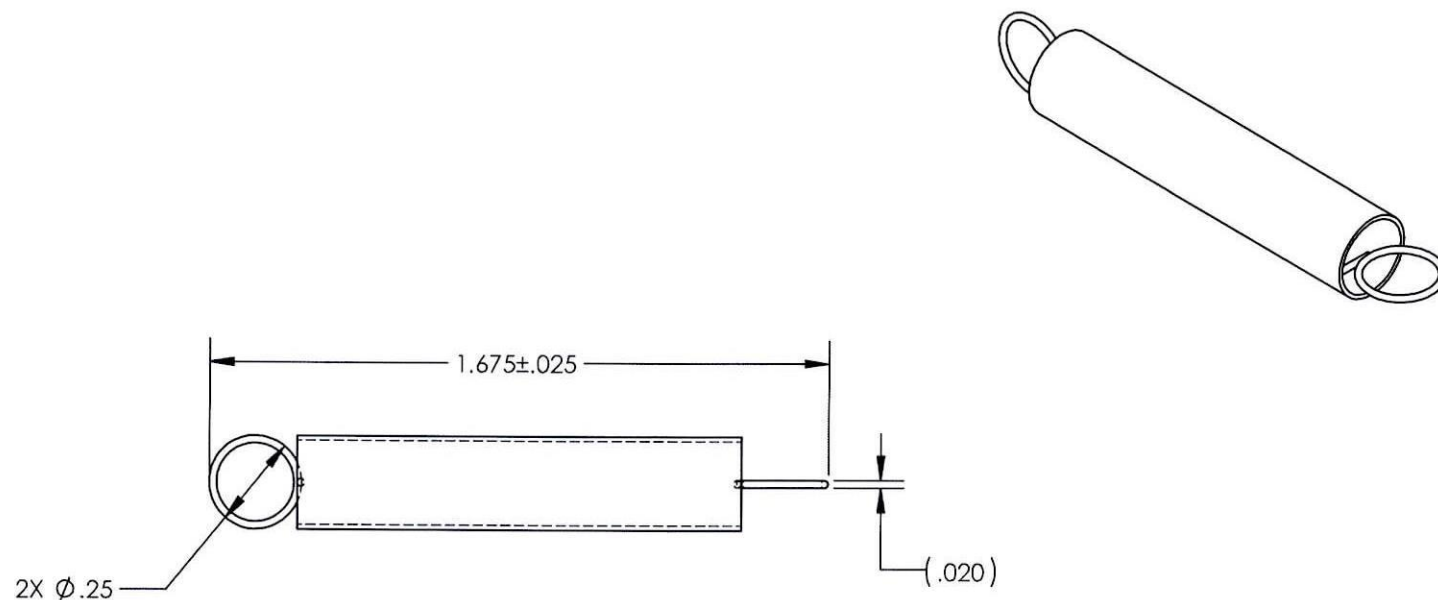
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/03/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	8/21/2012	JAG	
1A	14-0111	CHD TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/7/2014	DJN	RW



NOTES:

1. THE "EYES" AT THE ENDS MUST BE 90° OF EACH OTHER.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK SPRING	
DWG NO. C3-10-2	REV 1A
MAT'L S.S.	DRAWN BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D West</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 9/20/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-10-2	1	LOCK SPRING	S.S.	Ø.25 OD X Ø.020 WIRE MCMASTER-CARR #9665K57 (MODIFIED)	